

Purchase Order Receipt Listing

Page 1 of 2

Monday, June 09, 2014 9:08:24 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO24375 All Receipt Dates All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO24375	1		M6061T6B0.187X04. f 000		6/6/2014	6/6/2014	48.0000	\$1.61	0.0000	0	\$77.47
CAD	No		6061-T6 Bar .187 x f 4.00 m129411		48.0000	DESJ02		\$77.47	0.0000	0	
					6/6/2014	6/9/2014	32.0000	\$1.61	0.0000	0	\$51.65
					48.0000	LAVO01		\$51.65	0.0000	0	
	2		M6061T6B0.500X02. f 000		6/6/2014	6/4/2014	12.0000	\$2.31	0.0000	0	\$27.67
	No		6061-T6 Bar .500 x f 2.00 m129375		12.0000	DESJ02		\$27.67	0.0000	0	
	3		M6061T6B0.500X06. f 000		6/6/2014	6/4/2014	12.0000	\$6.64	0.0000	0	\$79.69
	No		6061-T6 Bar .500 x f 6.00 m129375		12.0000	DESJ02		\$79.69	0.0000	0	
	4		M6061T6B0.750X01. f 500		6/6/2014	6/4/2014	48.0000	\$2.50	0.0000	0	\$119.90
	No		6061-T6 Bar .750 X f 1.50 m129375		48.0000	DESJ02		\$119.90	0.0000	0	
	5		M6061T6B2.000X01. f 250		6/6/2014	6/4/2014	36.0000	\$5.52	0.0000	0	\$198.55
	No		6061-T6 Bar 2.00 x f 1.25 m129375		36.0000	DESJ02		\$198.55	0.0000	0	
	6		M6061T6B2.000X02. f 000		6/6/2014	6/4/2014	36.0000	\$8.65	0.0000	0	\$311.44
	No		6061-T6 Bar 2.00 x f 2.00 m129375		36.0000	DESJ02		\$311.44	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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Total Received Quantity:	224.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$866.37
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

No: PEC 880777

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 04 Jun 14 at 15:39 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-688581- 1 Your PO # 24375
ALUMINUM FLAT BAR 6061-T6511
187" x 4.00" X 240.0000"
CUT IN HALF

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
201324874	299379	80 FT	4	70

TOTAL:	Tags	PCS	LBS
	1	4	70

Heat Number 201324874 *** Chemical Analysis ***

BACK ORDER FROM 687471-1 SUR-CHARGED ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 PKG GW. 70 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 880777

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 04Jun14 at 15:39 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
187" x 4.00" X 240.0000"
PART NO.

PO/Ref 24375

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

Certificate of Mill Test Results

BL PEC-880777-001

4Jun14

Pg 1/1



Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

BILL TO

ThyssenKrupp Materials NA

SHIP TO

ThyssenKrupp Materials NA, Toronto

Quantity Certified 849 lbs 48 pcs

MANIFEST NUMBER

210507

CUSTOMER PO

PEC-254216

CUSTOMER PART NUMBER

RB0545 X 240

DIE NUMBER

RB0545

ALLOY / TEMPER

6061-T6511

DESCRIPTION

SCRB .188x4.000

DATE OF SHIPMENT

12/12/2013

SALESPERSON

David Schroeder

OUR ORDER NUMBER

192177

ITEM

10

CERTIFICATION

ASTM-B221-13 StencilCont

SPECIFICATION

AMS-QQA-200/8 1997

SPECIFICATION

RoHS 2011/65/EU Compliant

Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Mechanical Properties

Tests

Lot No.

1 201324874

Test Date

12/10/13

Ultimate Tensile Strength (KSI)

min 45.20

max 45.20

Yield Strength (KSI)

min 42.50

max 42.50

Percent Elongation

min 12.65

max 12.65

Chemical Composition for Aluminum Alloy 6061

Cast Number

2bv707

Alloy

6061

Si

0.62

Fe

0.13

Cu

0.19

Mn

0.02

Mg

0.85

Cr

0.06

Zn

0.01

Ti

0.01

AL

98.11

Others

Each

0.05

Total

0.15

Melt Source:

Canada

Print Date: 12/12/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/23/11 - 11/14/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24375

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RE OISEH

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
1	M6061T6B0.187X04.000 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221	6061-T6 Bar .187 x 4.00	6/23/2014 Yes 6/23/2014		48.00 ✓ f	\$1.75	\$84.0
Line Total:							\$84.0
2	M6061T6B0.500X02.000 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221	6061-T6 Bar .500 x 2.00	6/4/2014 Yes 6/4/2014		12.00 ✓ f	\$2.50	\$30.0
Line Total:							\$30.0

SP 14-6-6

SP 14-6-4

Note:

5/29/2014

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24375

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$215.21

6	M6061T6B2.000X02.000	6061-T6 Bar 2.00 x 2.00	6/4/2014	36.00	\$9.38	\$337.68
			Yes	f		
			6/4/2014			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SP 14-6-4.

Line Total: \$337.68

7	M6061T6S.080	6061-T6 .080 Sheet	6/4/2014	288.00	\$3.50	\$1,008.00
			Yes	sf		
			6/4/2014			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

PLEASE SHIP TO:
TPI INDUSTRIES
148 goodfellow
Delson, Qc
J5B1V4

Line Total: \$1,008.00

Note:

5/29/2014

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO24375**

Purchase Order Date 5/28/2014

PO Print Date 5/29/2014

Page Number 4 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

8	71401-45	Procurement Quality Clauses	6/4/2014	1.00	\$0.00	\$0.00
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No

6/4/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier


A043 retention of quality document

Line Total: \$0.00

9	60400-20	TRANSPORT FEE	6/4/2014	1.00	\$25.00	\$25.00
			Yes	Each		
			6/4/2014			

Line Total: \$25.00

PO Total: \$1,916.36


Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 5/29/2014

B I L L O F L A D I N G

No: PEC 880777

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 04Jun14 at 15:39 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-688581- 1 Your PO # 24375
 ALUMINUM FLAT BAR 6061-T6511
 .187" x 4.00" X 240.0000"
 CUT IN HALF

Heat Number	Tag No	Quantity	PCS	Wt LBS
201324874	299379	80 FT	4	70

TOTAL:	Tags	PCS	LBS
	1	4	70

Heat Number *** Chemical Analysis ***
 201324874

BACK ORDER FROM 687471-1 SUR-CHARGED ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 PKG GW. 70 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTEES IMMEDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 880777

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 04Jun14 at 15:39 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

2014-Jun-04 09:20 PM ThyssenKrupp Materials NA Conc 905-669-1787

3/3

THYSSENKRUPP MATERIALS NA
DART AEROSPACE
ALUMINUM PLAT BAR 6061-T6511
.187" x 4.00" X 240.0000"
PART NO.

PO/Rel 24375
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results
BL PEC-880777-001
Signed by: _____
4Jun14
Pg 1/1



Service Center Metals
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
192177	10

BILL TO
ThyssenKrupp Materials NA
SHIP TO
ThyssenKrupp Materials NA, Toronto
Quantity Certified 849 lbs 48 pcs

MANIFEST NUMBER
210607
CUSTOMER PO
PEC-254216
CUSTOMER PART NUMBER
RB0545 X 240

DIE NUMBER
RB0545
ALLOY/TEMPER
6061-T6511
DESCRIPTION
SCRB .188x4.000

DATE OF SHIPMENT
12/12/2013
SALESPERSON
David Schroeder

CERTIFICATION
ASTM-B221-13 StencilCont
SPECIFICATION
AMS-QQA-200/8 - 1997
SPECIFICATION
RoHS 2011/65/EU Compliant
Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
1	201324874	12/10/13	min	max	min	max	min	max
			45.20	45.20	42.50	42.50	12.65	12.65

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others Each	Total	Melt Source
2bv707	6061	0.62	0.13	0.19	0.02	0.85	0.06	0.01	0.01	98.11	0.05	0.15	Canada

Calvin J. Wiggins
Calvin J. Wiggins Director of Quality & Technical Services
Print Date: 12/12/2013